

# HMADE

*Make it your Home.*



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## **HMADE è una nuova prospettiva ceramica.**

Un progetto che esce dallo schema tradizionale di un'unica collezione declinabile in differenti superfici e colori: **HMADE è un progetto di interior design integrato in grado di far convivere più superfici, più matericità, tradizioni, stili e sapori differenti.**  
Tutto per un unico ambiente: la casa.

## **HMADE is a new perspective in ceramics.**

A project aiming to go beyond the traditional notion of a single material available in a variety of surfaces and colors: **HMADE is an integrated interior design project** that started out with an idea but is capable of combining different surfaces, textures, traditions, styles and tastes.  
All in a single space: your home.

## **HMADE, c'est une nouvelle optique céramique.**

Un projet qui sort des sentiers battus d'un concept de matériau unique déclinable en plusieurs surfaces et couleurs: **HMADE est un projet de décoration d'intérieur intégré,** issu d'une idée, mais sachant faire cohabiter plusieurs surfaces, matières, traditions, styles et évoctions.  
Tout pour un seul espace : la maison.

## **HMADE ist eine neue Keramikperspektive.**

Ein Projekt, das über das traditionelle Schema hinausgeht, das hier in ein einziges in verschiedenen Oberflächenvarianten und Farben verwendbares Material verwandelt wird: **HMADE ist ein integriertes Innendesignprojekt**, das zwar aus einer Idee entspringt, aber fähig ist, mehrere verschiedene Oberflächen, Beschaffenheiten, Traditionen, Stile und Geschmacksrichtungen unter einen Hut zu bringen.  
All das für eine einzige Umgebung: die Wohnung.

## **HMADE es una nueva perspectiva cerámica.**

Un proyecto que rompe el esquema tradicional de una única materia declinable en diferentes acabados y colores: **HMADE es un proyecto integrado de diseño de interiores**, que, aun naciendo de una idea, permite que **coexistan diferentes acabados, materialidades, tradiciones, estilos y sabores.**  
Todo para un ambiente único: la casa.

# HMADE

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#### **HMADE è un progetto d'insieme.**

Un “melting pot ceramico”, un concept che mira a superare i tradizionali confini concettuali sull’impiego di una collezione ceramica, una nuova forma di espressione degli spazi del vivere contemporaneo. Parte dallo studio dello spazio e mira alla definizione degli ambienti, utilizzando tutti gli elementi che ne faranno parte, connettendoli tra loro in un processo integrato, in una nuova sinergia creativa.

#### **HMADE is combined project.**

A “ceramic melting pot”, a concept that strives to go beyond traditional conceptual confines defining the use of a collection of ceramics for a new way of putting together materials we use in contemporary life. It starts out with the study of an area, outlining its spaces and using all the elements within it, connecting them together in a single integrated process and a new creative synergy.

#### **HMADE, c'est un projet d'ensemble.**

Un “melting pot céramique”, un concept qui vise à s’affranchir des limites conceptuelles traditionnelles en matière d’utilisation d’une collection céramique, une nouvelle forme d’expression des lieux de vie contemporains. Tout commence par l’étude d’un espace dans l’optique de définir des intérieurs, en utilisant tous les éléments qui en feront partie, en les reliant les uns aux autres dans un processus intégré, dans une nouvelle synergie créative.

#### **HMADE ist ein Gesamtprojekt.**

Ein “Melting Pot der Keramik”, ein Konzept, das darauf abzielt, die traditionellen konzeptuellen Grenzen des Einsatzes einer Keramikkollektion zu überschreiten, eine neue Ausdrucksform der Räume des zeitgemäßen Wohnens. Es geht von der Untersuchung des Raums aus und möchte die Umgebungen unter Verwendung aller dazugehörigen Elemente definieren, indem diese in einem integrierten Prozess in einer neuen kreativen Synergie verbunden werden.

#### **HMADE es un proyecto de conjunto.**

Un “melting pot cerámico”, un concepto que intenta superar los tradicionales límites conceptuales del uso de una colección cerámica, una nueva forma de expresión para los espacios del habitar contemporáneo. A partir del estudio del espacio, se definen los distintos ambientes teniéndose en cuenta todos los elementos pertinentes, conectándolos entre ellos en un proceso íntegro y en una nueva sinergia creativa.



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## HMADE sono quattro materie in una.

Abbiamo selezionato riferimenti materici diversi, provenienti da culture, tradizioni e stili differenti, ma intrinsecamente connessi l'un l'altro. Abbiamo enfatizzato questa connessione generando un nuovo potenziale espressivo proprio grazie al loro utilizzo congiunto. HMADE è un contenitore di vite, storie, esperienze, emozioni più che mai tangibili, che traggono ispirazione da quattro prodotti straordinari: il cotto cemento, il legno, il brick e le maioliche dipinte a mano.

## HMADE is four materials in one.

We took different ideas and textures that come from different cultures, traditions and styles but are intrinsically linked to one another. We emphasised this link by generating a new expressive potential that is achieved by putting them all together. HMADE tells the story of modern life, our stories, experiences, and emotions in a never more tangible way, inspired by four extraordinary products: cotto cemento, wood, brick and hand-painted majolica tiles.

## HMADE, ce sont quatre matières en une.

Nous avons choisi d'évoquer différentes matières issues de plusieurs cultures, traditions et styles, mais intrinsèquement en rapport les unes avec les autres. Nous avons intensifié cette liaison en créant un nouveau potentiel que leur utilisation conjointe a précisément rendu possible. HMADE est un réceptacle de vies, d'histoires, d'expériences, d'émotions plus que jamais authentiques, qui s'inspirent de quatre produits extraordinaires: le Cottacemento, le bois, la brique et les faïences peintes à la main.

## HMADE sind vier Materialien in einem.

Wir haben verschiedene **Bezugsmaterialien ausgewählt**, die aus verschiedenen Kulturen, Traditionen und Stilen stammen, aber deren Wesen eng miteinander verbunden sind. Wir haben die Betonung auf diese Verbindung gelegt und so dank der kombinierten Verwendung ein neues Ausdruckspotential geschaffen. HMADE ist ein Behälter für Lebensweisen, Geschichten, Erfahrungen und Gefühle, die greifbarer denn je sind. Die **Inspirationsquelle waren jeweils vier außerordentliche Produkte: Cottacemento, Holz, Ziegel (Brick) und handbemalte Majolikafiesen.**

## HMADE son cuatro materias en una.

Hemos seleccionado diferentes referencias materiales, procedentes de culturas, tradiciones y estilos distintos, pero conectadas intrínsecamente una con otra. Hemos enfatizado esa conexión dando lugar a un nuevo potencial expresivo propio, gracias a su utilización conjunta. HMADE incluye vidas, historias, experiencias y emociones ahora más que nunca tangibles, inspiradas en cuatro productos extraordinarios: el cotto cemento, la madera, el brick y las mayólicas pintadas a mano.

## HM COTTOCEMENTO



HM01 PEARLY

HM02 CAMEL

HM03 PEPPERY

HM04 TAN

HM06 LICORICE

## HM WOOD

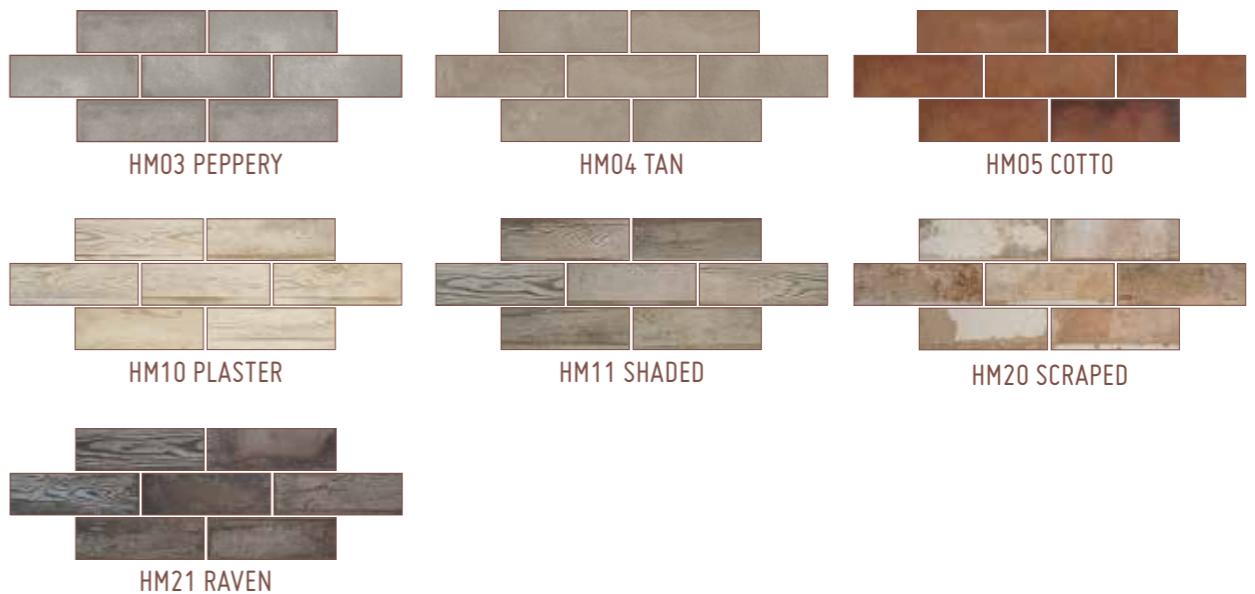


HM10 PLASTER



HM11 SHADED

## HM BRICK



HM03 PEPPERY

HM04 TAN

HM05 COTTO

HM10 PLASTER

HM11 SHADED

HM20 SCRAPPED

HM21 RAVEN

## HM MAIOLICHE

MAIOLICHE DI SANT'ANTONIO  
BLUEMAIOLICHE DI SANT'ANTONIO  
BLACKMAIOLICHE DI SANT'ANTONIO  
TAUPEMAIOLICHE DI SANT'ANTONIO  
MIX

# INDEX



# The KITCHEN



01



## HMADE e' maiolica

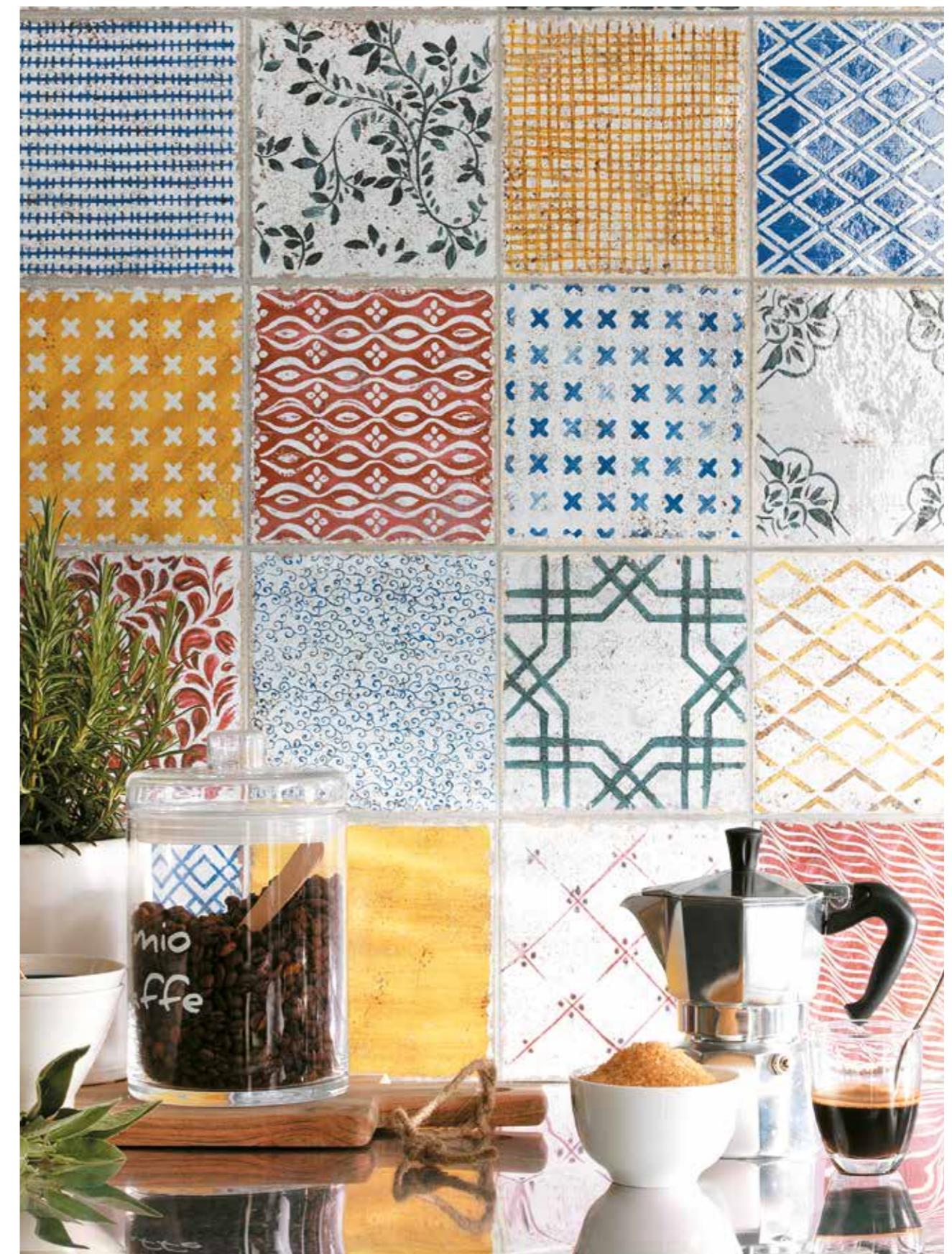
Le maioliche ripercorrono l'estetica di soggetti artistici quasi unici pennellati a mano da esperte decorative. Con le Maioliche di Sant'Antonio, questa sensazione di artigianalità è replicata in **4 tonalità colore e con oltre 40 soggetti differenti**, valorizzate dalla base in gres porcellanato Mirage, visibile nei bordi dove, come per le vecchie maioliche, lo smalto ritira e lascia vedere la colorazione del fondo.

Majolica tiles recalling the look of the individual hand-painted patterns of expert decorators. The Sant'Antonio MAJOLICA TILES conveys this feeling of craftsmanship in **4 shades of colour and over 40 different designs** enhanced by the porcelain stoneware body by Mirage that is seen along the edges as the glaze on old majolica tiles shrinks back a little, revealing the base colour underneath.

Les faïences font revivre l'esthétique de motifs artistiques pratiquement uniques, peints à la main par des décoratrices de talent. Avec les FAÏENCES de Saint Antoine, cette sensation de facture artisanale est répliquée en **4 nuances de couleur, et avec plus de 40 motifs différents**, elles sont mises en valeur par la base en grès cérame Mirage, visible sur les bords où, comme pour les vieilles faïences, l'email se retire et laisse percevoir la coloration du fond.

Die Majolikafiesen vollziehen die Schönheit dieser von erfahrenen Dekorateurinnen handbemalten Kunstgegenstände, die beinahe Einzelstücke sind, nach. Mit den MAJOLIKAFLEISEN von Sant'Antonio wird dieses Gefühl der handwerklichen Erzeugung in **4 Farbtönen und mit mehr als 40 verschiedenen Bildern** wiedergegeben, die durch den Untergrund aus Feinsteinzeug von Mirage zur Geltung gebracht werden, der an den Rändern sichtbar ist, wo sich die Glasur wie bei den alten Majolikafiesen zurückzieht und so die Untergrundfärbung zum Vorschein bringt.

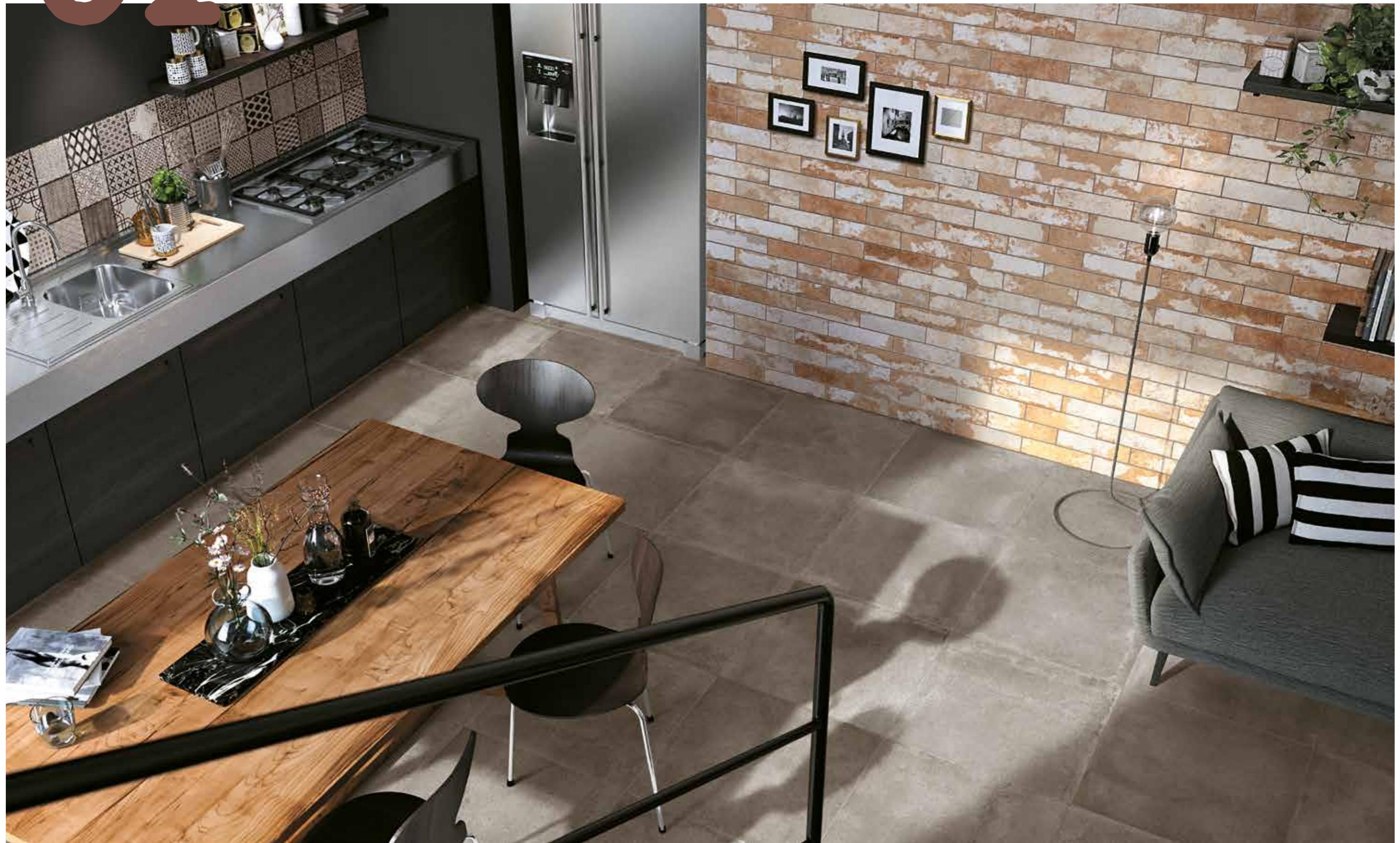
Las mayólicas recorren la estética de motivos artísticos casi únicos pintados a mano por avezadas decoradoras. Las MAYÓLICAS de San Antonio regalan esta sensación de artesanía en **4 tonalidades y más de 40 motivos diferentes**, valorizadas por la base de gres porcelánico Mirage, visible en los bordes, donde, al igual que para las viejas mayólicas, el esmalte se retira y deja ver el color del fondo.



WALL: MAIOLICHE DI SANT'ANTONIO MIX 15x15 / 6"x6"



WALL: MAIOLICHE DI SANT'ANTONIO MIX 15x15 / 6"x6"  
FLOOR: WOOD HM10 PLASTER 20x120 / 8"x48" NAT SQ

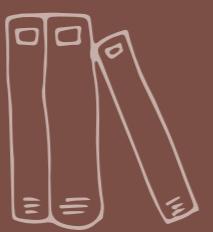


WALL: BRICK HM20 SCRAPED 7,5x30 / 3"x12" NAT NO SQ - MAIOLICA DI SANT'ANTONIO BLACK 15x15 / 6"x6"  
FLOOR: COTTOCEMENTO HM03 PEPPERY 60x60 / 24"x24" NAT SQ



FLOOR: COTTOCEMENTO HM03 PEPPERY 60x60 / 24"x24" NAT SQ

# The LIVING ROOM





## HMADE e' cottacemento

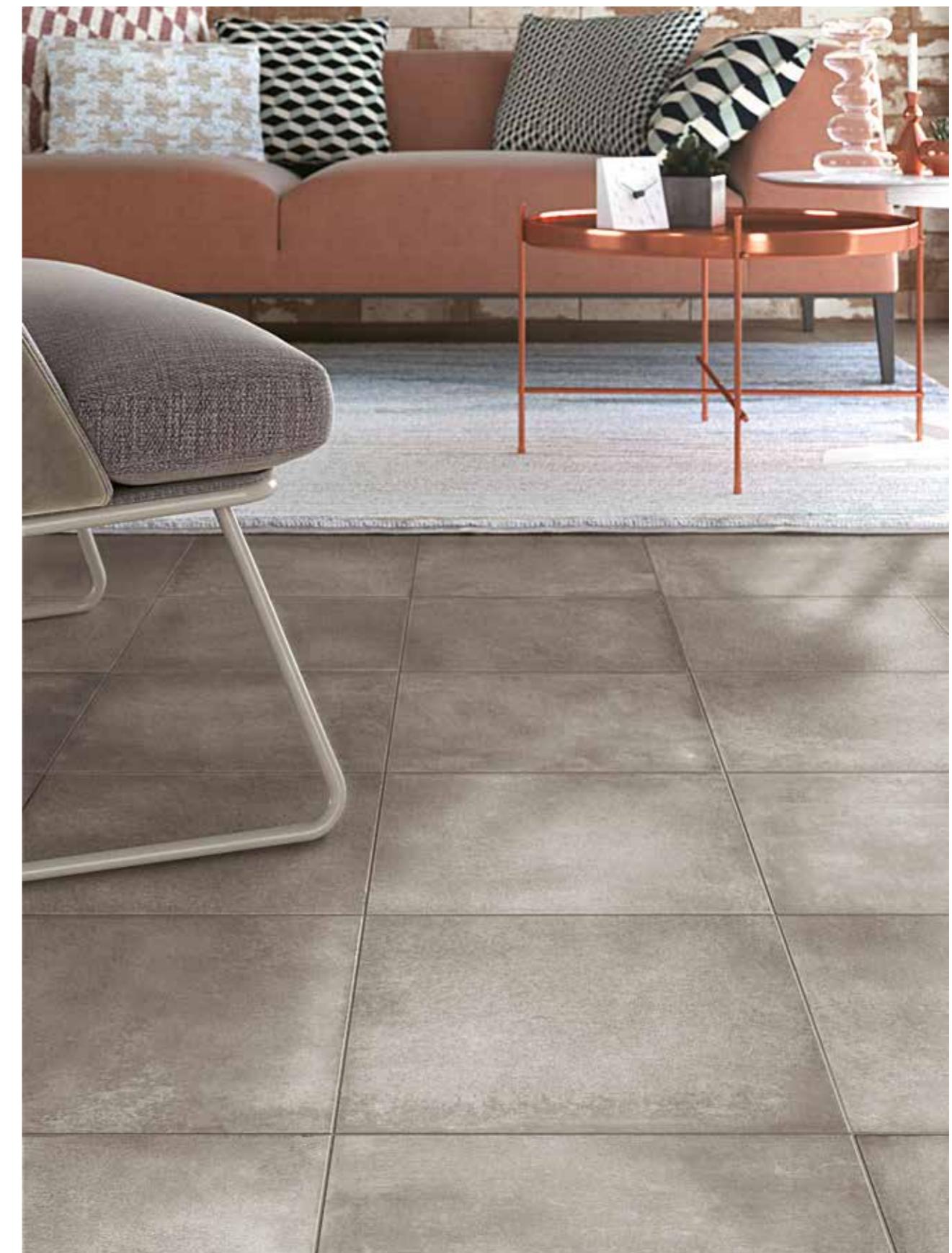
5 colori di Cottacemento dal design pulito e moderno. Una reinterpretazione ceramica della contemporaneità delle lastre in cemento contaminata elegantemente dal pregio antico di cotti umbri, toscani e francesi.

5 colours of COTTOCIMENTO for a smart and modern design. The contemporary looks of concrete slabs reworked in ceramic and elegantly contaminated by the vintage allure of terracotta from Umbria, Tuscany and France.

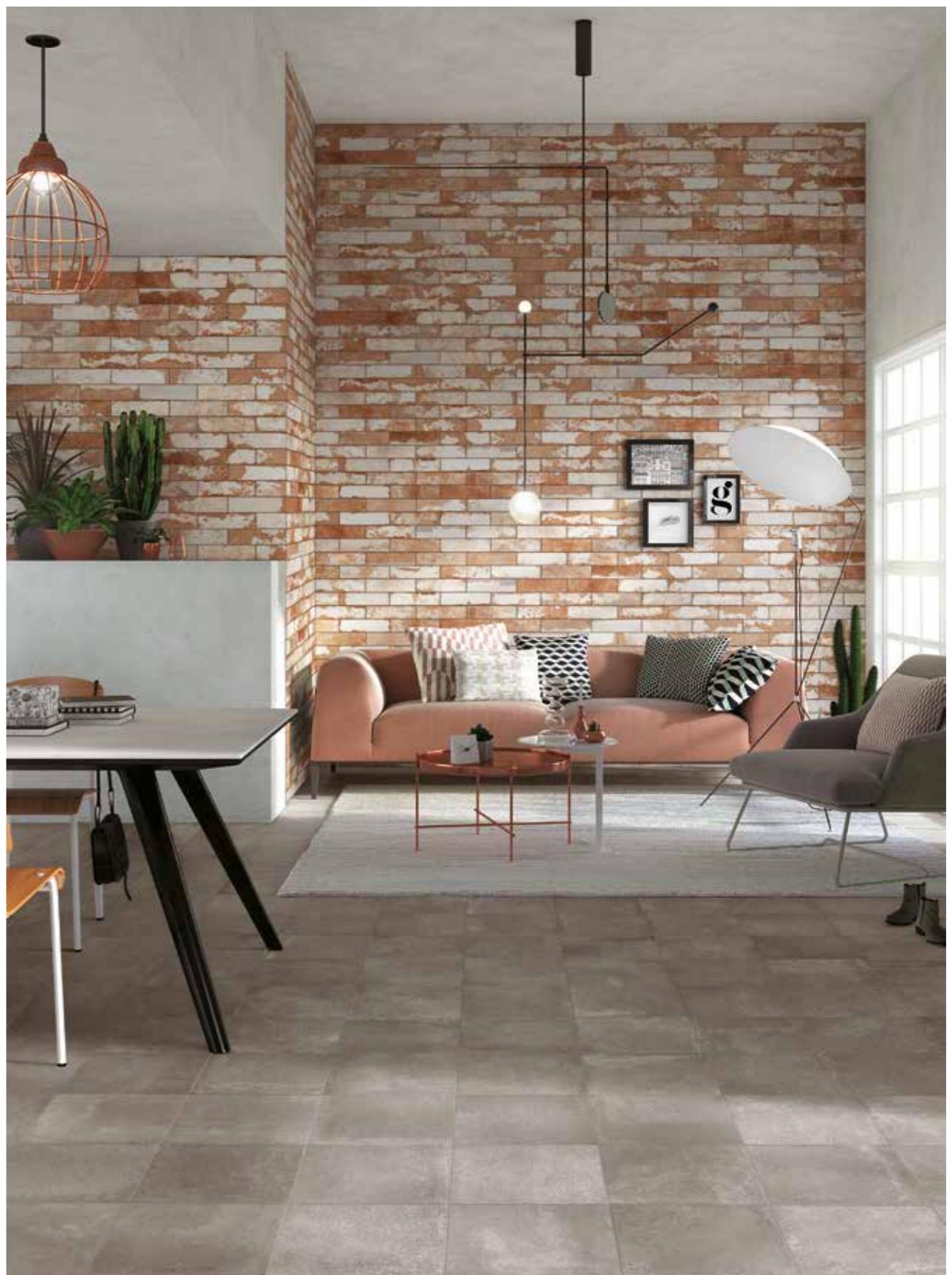
5 COTTOCIMENTO-Farben mit sauberem, modernem Design. Eine Neuinterpretation in Keramik der zeitgemäßen Zementplatten, die auf elegante Art mit der edlen Wirkung von Cottofliesen aus Umbrien, der Toskana und Frankreich kombiniert wird.

5 coloris de COTTOCIMENTO aux lignes épurées et contemporaines. Une réinterprétation céramique de la modernité des plaques en ciment, élégamment influencée par la valeur antique des Cotto d'Ombrie, de Toscane et de France.

5 colores de COTTOCIMENTO con un diseño limpio y moderno. Una reinterpretación cerámica de la contemporaneidad de las losas de cemento contaminada elegantemente con el valor antiguo de los cotti de Umbria, Toscana y Francia.



WALL: BRICK HM20 SCRAPED 7,5x30 / 3"x12" NAT NO SQ  
FLOOR: COTTOCIMENTO HM03 PEPPERY 30x30 / 12"x12" NAT NO SQ



WALL: BRICK HM20 SCRAPED 7,5x30 / 3"x12" NAT NO SQ  
FLOOR: COTTOCIMENTO HM03 PEPPERY 30x30 / 12"x12" NAT NO SQ

04



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WALL: BRICK HM20 SCRAPED 7.5 X 30 / 3"x12" NAT NO SQ  
FLOOR: COTTOCIMENTO HM02 CAMEL 30x60 / 12"x24" NAT SQ



FLOOR: COTTOCIMENTO HM02 CAMEL 30x60 / 12"x24" NAT SQ

# 05



30 - 31



FLOOR: COTTOCEMENTO HM06 LICORICE 60x60 / 24"x24" NAT SQ  
WALL (PAG.28): MAIOLICA DI SANT'ANTONIO BLACK 15x15 / 6"x6"



WALL: MAIOLICA DI SANT'ANTONIO BLACK 15x15 / 6"x6"  
FLOOR: COTTOCEMENTO HM06 LICORICE 60x60 / 24"x24" NAT SQ - WOOD HM11 SHADeD 20x120 / 8"x48" NAT SQ



FLOOR: WOOD HM11 SHADED 20x120 / 8"x48" NAT SQ

# The BATHROOM





## HMADE e' maiolica

Un must per ambienti come la cucina ed il bagno dove estetica, praticità e funzionalità sono d'obbligo. Grazie alle caratteristiche di brillantezza e robustezza della superficie, le Maioliche di Sant'Antonio rappresentano una soluzione d'arredo di grande charme, in grado di sposare gusto, tradizione e innovazione.

A must-have for rooms like kitchens and bathrooms where looks, practical features and functionality are essential. The bright colours and durable surface of the Sant'Antonio Majolica tiles make them an interior design solution of great charm, capable of bringing together taste, tradition and innovation.

Ein Must für Räume wie die Küche und das Badezimmer, wo die Schönheit, Zweckmäßigkeit und der Komfort unabkömmlich sind. Dank des Glanzes und der Robustheit der Oberfläche stellen die Majolikafliesen von Sant'Antonio eine extrem charmante Einrichtungslösung dar, die mit dem Geschmack, der Tradition und der Innovation in Einklang gebracht werden kann.

Un must pour des pièces comme la cuisine et la salle de bains, où l'esthétique et la fonctionnalité sont de rigueur. Grâce à l'éclat et à la solidité de leur surface, les faïences de Saint Antoine représentent une proposition de décoration pleine de charme, alliant bon goût, tradition et innovation.

Imprescindible en ambientes como la cocina y el cuarto de baño, donde no pueden faltar estética, comodidad y funcionalidad. Las Mayólicas de San Antonio, gracias al brillo y a la solidez de su superficie, constituyen una solución decorativa de gran atractivo, capaz de conjugar gusto, tradición e innovación.



FLOOR: MAIOLICHE DI SANT'ANTONIO BLACK 15x15 / 6"x6"



WALL: COTTOCEMENTO HM01 PEARLY MATTONE 30x30 / 12"x12" NAT – COTTOCEMENTO HM01 PEARLY 30x60 / 12"x24" NAT SQ  
FLOOR: MAIOLICHE DI SANT'ANTONIO BLACK 15x15 / 6"x6"

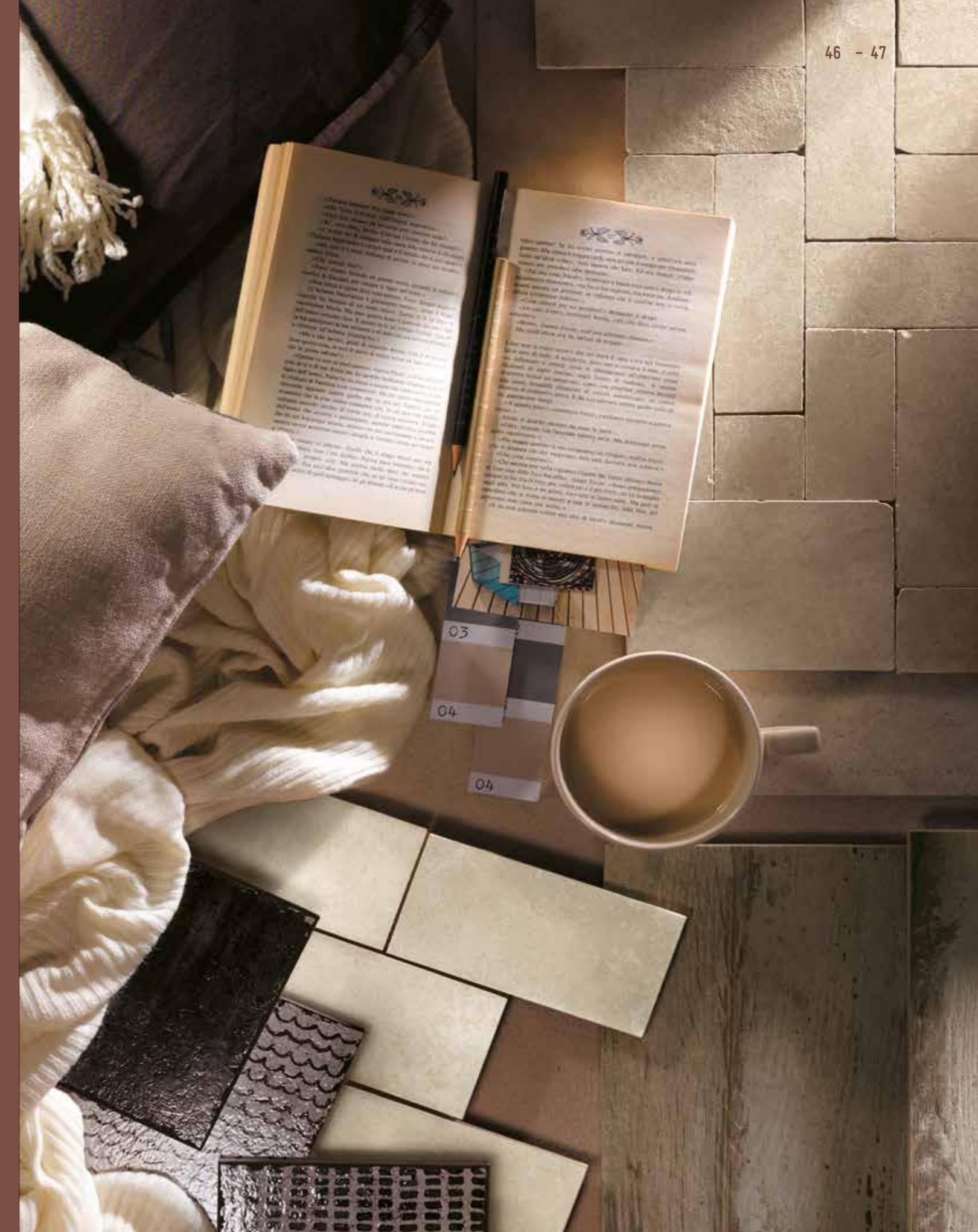


WALL: WOOD HM10 PLASTER 20x120 / 8"x48" NAT SQ  
FLOOR: WOOD HM10 PLASTER 20x120 / 8"x48" NAT SQ



WALL: MAIOLICHE DI SANT'ANTONIO BLUE 15x15 / 6"x6" – WOOD HM10 PLASTER 20x120 / 8"x48" NAT SQ  
FLOOR: WOOD HM10 PLASTER 20x120 / 8"x48" NAT SQ – BRICK HM10 PLASTER 7,5x30 / 3"x12" NAT NO SQ

# The BEDROOM





## HMADE e' brick

7 differenti Bricks, dal legno trattato a calce, ai classici muri in pietra e mattone tipici delle residenze italiane, per arrivare sino al classico brick in cotto, vissuto e modificato dal passaggio del tempo. Una soluzione a "faccia a vista" che ricorda irrevocabilmente i loft newyorkesi dal sapore pop e post industriale, ma che allo stesso tempo evoca ambienti rustici in un duplice valore estetico, declinabile nella propria casa nell'accezione preferita, senza limiti di spazi, arredamento o momento.

7 different BRICKS from lime-washed wood to classic stone walls and the typical bricks of Italian houses, and the classic terracotta brick that has been aged and altered by the passing of time. A "brickwork" solution that irrevocably brings the pop and post-industrial feeling of a New York loft to mind, while conjuring up more rustic settings too: two aesthetics offering a choice of mood for the home and with no limits in terms of spaces, furniture or moment.

7 verschiedene BRICKS (Ziegel), vom gekalkten Holz über die für die italienischen Häuser typischen klassischen Stein- und Ziegelmauern bis hin zum klassischen abgenutzten Cottoziegel, der die Spuren der Zeit trägt. Eine „Sichtmauerwerk“-Lösung, die eindeutig an die New Yorker Lofts mit ihrem Pop- und Post-Industrial-Stil erinnert, aber gleichzeitig auch auf ländliche Umgebungen anspielt – dadurch entsteht ein zweifacher ästhetischer Wert, der in der eigenen Wohnung ganz im gewünschten Sinn angewendet werden kann, ohne dass dem Raum, der Einrichtung oder dem Moment Grenzen gesetzt sind.

7 BRIQUES différentes, allant du bois traité à la chaux aux traditionnels murs en pierre et briques qu'on retrouve en général dans les maisons italiennes, en passant par les briques en Cotto, vécues et soumises aux injures du temps. Une solution « de parement » rappelant à jamais les lofts newyorkais à l'âme pop et post industrielle, mais qui évoque aussi des espaces rustiques ; une double valeur esthétique, donc, déclinable dans son propre intérieur dans l'acception préférée, sans limites d'espaces, de mobilier ou d'époque.

7 BRICKS diferentes, desde la madera tratada con cal hasta los clásicos muros de piedra y ladrillo típicos de las residencias italianas, hasta llegar al clásico brick de cotto, vivido y modificado por el paso del tiempo. Una solución "caravista" que recuerda inexorablemente a los lofts neoyorquinos de estilo pop y postindustrial, evocando, al mismo tiempo, ambientes rústicos en un doble valor estético, declinable en cada casa con el significado preferido, sin límites de espacios, decoración o momento.



WALL: BRICK HM21 RAVEN 7,5x30 / 3"x12" NAT NO SQ



WALL: BRICK HM10 PLASTER 7,5x30 / 3"x12" NAT NO SQ - BRICK HM21 RAVEN 7,5x30 / 3"x12" NAT NO SQ  
FLOOR: COTTOCEMENTO HM02 CAMEL 60x60 / 24"x24" NAT SQ

09



WALL: BRICK HM05 COTTO 7,5x30 / 3"x12" NAT  
FLOOR: COTTOCEMENTO HM03 PEPPERY 60x60 / 24"x24" NAT SQ  
WALL (PAG.50): WOOD HM10 PLASTER 20x120 / 8"x48" NAT SQ



WALL: BRICK HM05 COTTO 7,5x30 / 3" x 12" NAT  
FLOOR: COTTOCEMENTO HM03 PEPPERY 60x60 / 24" x 24" NAT SQ

# The GARDEN





## HMADE e' cottacemento

Attraverso una lavorazione minuziosa dei dettagli, delle grafiche e della stratificazione degli impasti, ogni elemento mantiene tutti i tratti distintivi seppur fondendosi in un unico materiale. Così le terrecotte moderne e provenienti dal recupero di vecchie dimore, conservano intatte le classiche fiammate dovute alle ossidazioni di cottura in una perfetta fusione tra la classicità del cotto e la contemporaneità del cemento.

The meticulous detailing, the patterns and the layering of the ceramic body, help each element to retain its distinctive personality while blending them all into a single material. And so modern terracotta and the reclaimed terracotta from old homes have the classic oxidation flaming caused during firing in a perfect combination of the classic looks of terracotta and the contemporary appeal of cement.

Anhand einer extrem genauen Ausarbeitung der Details, Grafiken und Schichten der Massen behält jedes Element all seine Unterscheidungsmerkmale bei, gleichzeitig verschmelzen sie aber zu einem einzigen Material. So bewahren die modernen und die aus alten Häusern stammenden, wiederverwerteten Terrakottafliesen die klassischen Flammenspuren aufgrund der Oxidierung beim Brennen in einer perfekten Fusion zwischen der Klassik des Cottos und der Zeitgemäßheit des Zements unversehrt bei.

Entre détails et graphismes minutieusement réalisés et pâtes stratifiées, chaque élément garde ses traits distinctifs tout en s'imbriquant pour former un matériau unique. C'est ainsi que les terres cuites modernes et provenant de la rénovation de vieilles demeures, gardent intactes les traditionnelles tracé de la flamme, que leur ont procuré les oxydations de cuisson, dans une parfaite fusion entre le caractère classique du Cotto et la modernité du ciment.

Aun fundiéndose en un único material, cada elemento, gracias a un meticuloso trabajo de los detalles, de los grafismos y de la estratificación de las pastas, mantiene sus características propias. De este modo, las terracotas modernas y procedentes de la recuperación de viejas viviendas conservan intactos los clásicos flameados, debidos a las oxidaciones de cocción, en una fusión perfecta entre el aspecto clásico del cotto y el carácter contemporáneo del cemento.



WALL: MAIOLICHE DI SANT'ANTONIO TAUPE 15x15 / 6"x6"  
FLOOR: BRICK HMO4 TAN 7,5x30 / 3"x12" NAT NO SQ



WALL: MAIOLICHE DI SANT'ANTONIO TAUPE 15x15 / 6"x6"  
FLOOR: BRICK HM04 TAN 7,5x30 / 3"x12" NAT NO SQ

# WORK & COFFEE





## HMADE e' legna

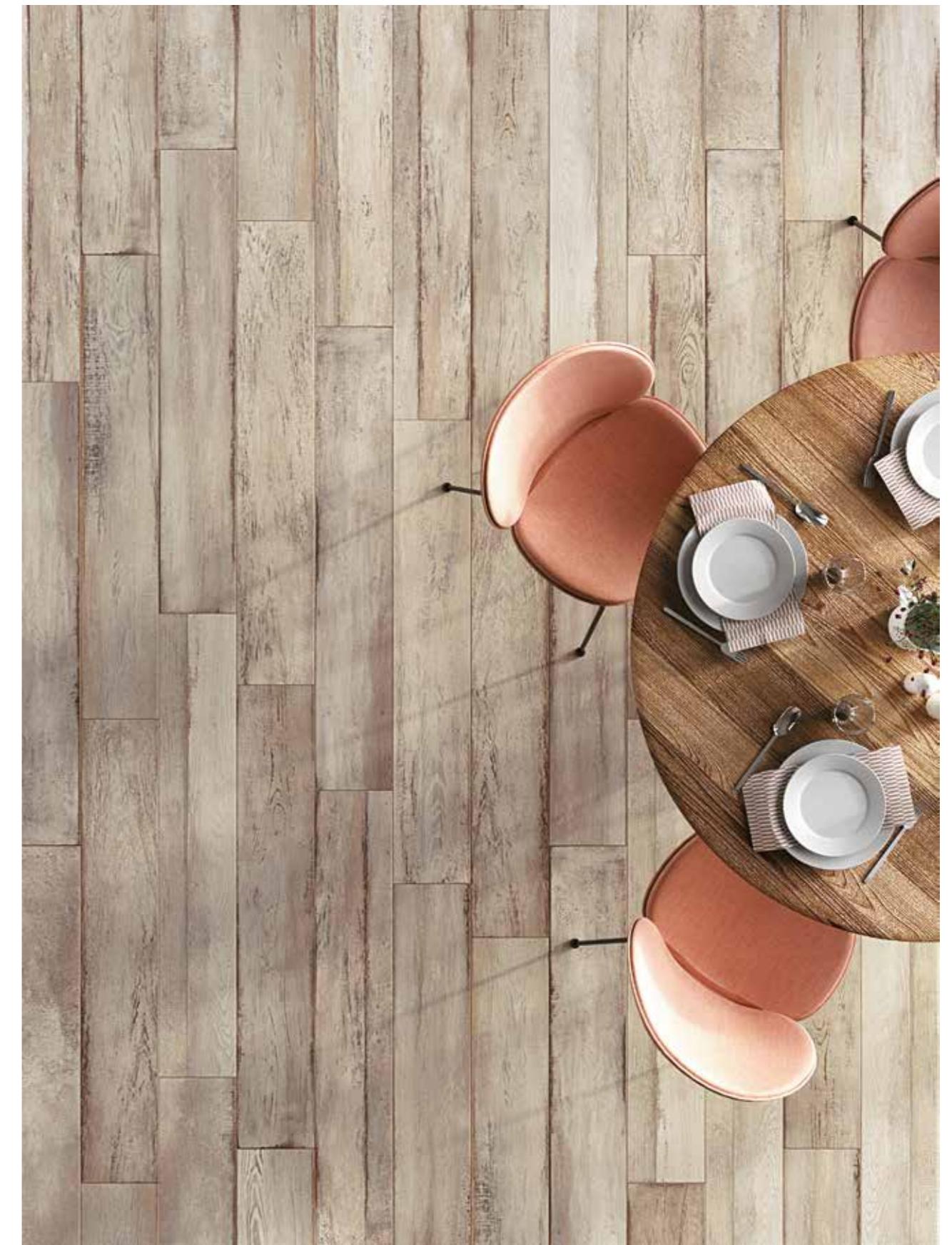
2 tonalità di Legno la cui ispirazione deriva dal recupero di plance in legno vissuto, calpestato e vaporizzato per ottenere una superficie morbida e confortevole al tatto. Plance vernicate a calce bianca, sabbiate e piallate fino a ritrovarne il colore naturale. Un'estetica che può essere valorizzata dal movimento di superficie ottenuto con la posa di accostamenti grafici differenti.

2 shades of WOOD inspired by reclaimed wooden floorboards with their aged looks, worn and steamed to achieve a soft surface that is a joy to touch. Lime-washed boards, sanded and planed down to restore their natural colour. A look that can be enhanced by a delicately uneven pattern created by the arrangement of the boards.

2 Holz-Farbtöne, die an den wiederverwerteten abgenutzten, zertrampelten und gedämpften Holzbrettern angelehnt sind, um eine weiche, angenehm anzugreifende Oberfläche zu erzielen. Weiß gekalkte, sandgestrahlte Bretter, die gehobelt werden, bis die natürliche Farbe wieder zum Vorschein kommt. Eine Optik, die durch ein leicht unregelmäßiges Muster, das der grafischen Bewegung der Bretter zu verdanken ist, zur Geltung gebracht werden kann.

2 tonalités de BOIS évoquant les vieilles planches un peu vécues, piétinées et vaporisées pour en adoucir la surface et en velouter le toucher. Des planches blanchies à la chaux, sablées et rabotées pour en retrouver la teinte naturelle. Une esthétique qui peut être valorisée par un motif subtilement irrégulier dû au mouvement graphique des planches.

2 tonalidades de MADERA, cuya inspiración deriva de la recuperación de planchas de madera vivida, pisoteada y vaporizada para obtener una superficie de tacto suave y agradable. Planchas pintadas con cal blanca, arenadas y cepilladas hasta encontrar su color natural. Una estética que puede ser valorizada por un motivo delicadamente irregular conferido por el movimiento gráfico de las planchas.



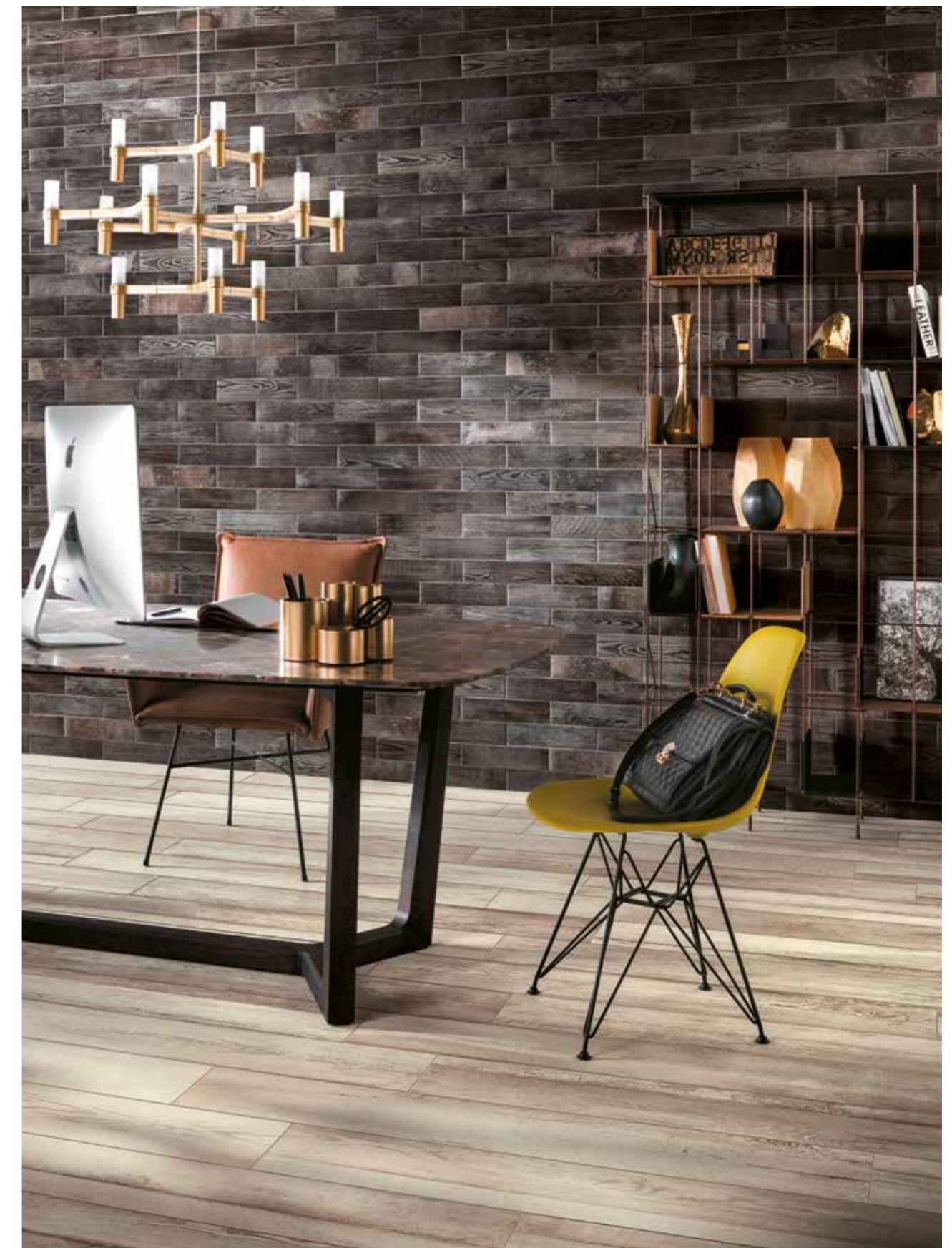
FLOOR: WOOD HM10 PLASTER 20x120 / 8"x48" NAT SQ



WALL: BRICK HM21 RAVEN 7,5x30 / 3"x12" NAT NO SQ  
COUNTER: BRICK HM10 PLASTER 7,5x30 / 3"x12" NAT NO SQ  
FLOOR: WOOD HM10 PLASTER 20x120 / 8"x48" NAT SQ

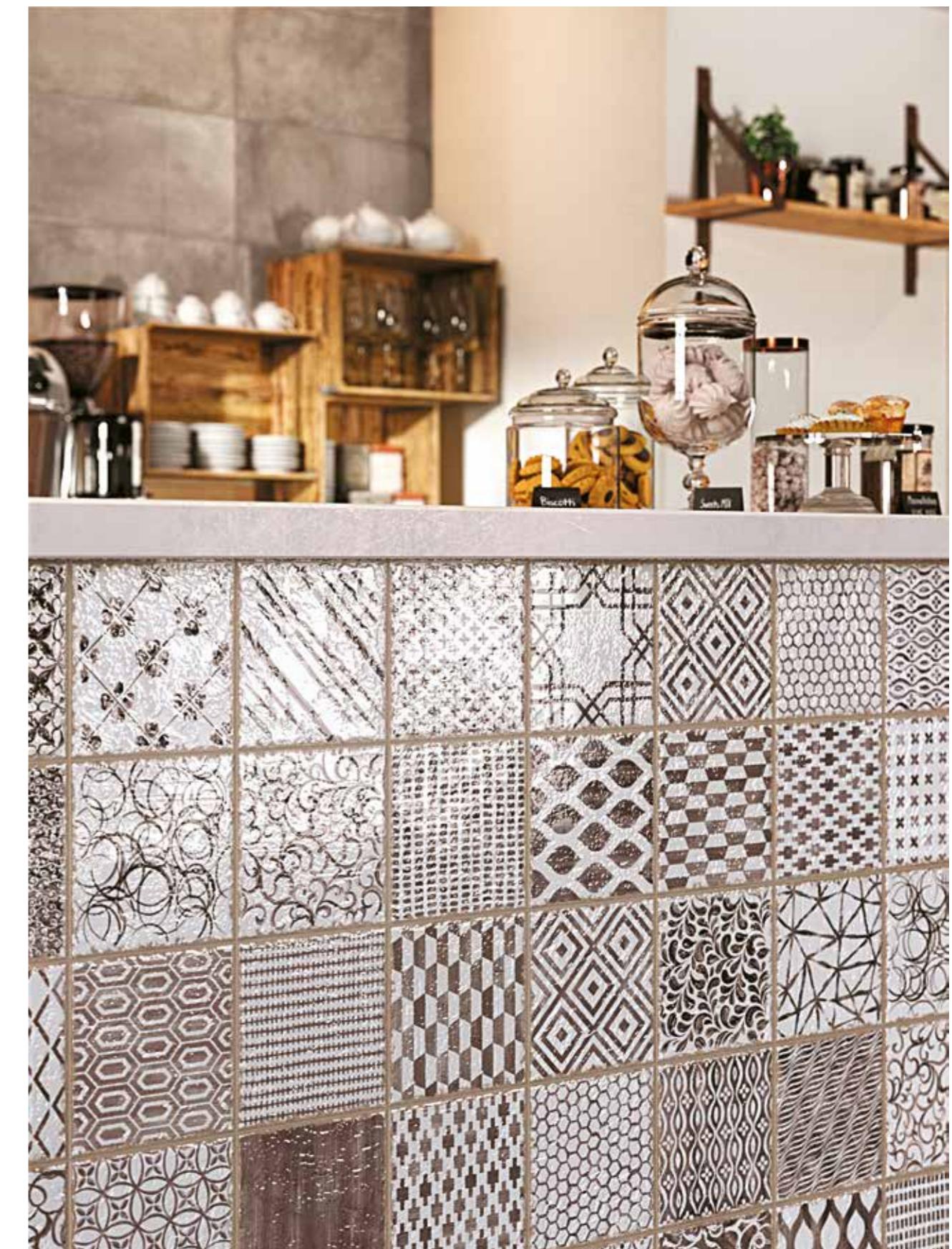
# 12

68 - 69



WALL: BRICK HM21 RAVEN 7,5x30 / 3"x12" NAT NO SQ  
FLOOR: WOOD HM10 PLASTER 20x120 / 8"x48" NAT SQ





COUNTER: MAIOLICHE DI SANT'ANTONIO TAUPE 15x15 / 6"x6"  
WALL (PAG. 72): COTTOCEMENTO HM04 TAN 30x60 / 12"x24" NAT SQ - MAIOLICHE DI SANT'ANTONIO TAUPE 15x15 / 6"x6"



WALL: COTTOCEMENTO HM04 TAN 30x60 / 12"x24" NAT SQ – BRICK HM10 PLASTER 7,5x30 / 3"x12" NAT  
COUNTER: MAIOLICHE DI SANT'ANTONIO TAUPE 15x15 / 6"x6" – WOOD HM10 PLASTER 20x120 / 8"x48" NAT SQ  
FLOOR: COTTOCEMENTO HM04 TAN 30x30 / 12"x12" NAT  
WOOD HM10 PLASTER 20x120 / 8"x48" NAT SQ



# HM MADE

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HM01 PEARLY



LEED Compliant	HC heavy commercial	R9 DIN 5130 NAT	HIGH SUBSTANTIAL VARIATION	MEDIUM MODERATE VARIATION



15x30 / 6"x12" NAT NO SQ



30x30 / 12"x12" NAT NO SQ



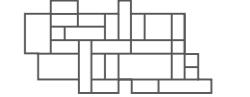
15x60 / 6"x24" NAT SQ



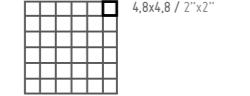
30x60 / 12"x24" NAT SQ



60x60 / 24"x24" NAT SQ



WILK  
30x60 / 12"x24"



4,8x4,8 / 2"x2"



MOSAICO 36 T  
30x30 / 12"x12"



7,5x15 / 3"x6"



MATTONE  
30x30 / 12"x12"



STUCCHI CONSIGLIATI  
RECOMMENDED GROUTS



MAPEI 111 Grigio Argento 7



KERAKOLL 03 Grigio Perla

BATTISCOPA 7,2x60 / 27/8"x24" NAT	GRADINO A 30x60 / 12"x24" NAT	GRADINO G 30x60 / 12"x24" NAT	GRADINO B 33x60 / 13 <sup>1</sup> /5"x24" NAT	ANG. GRADINO B ANGOLARE 33x33 / 13 <sup>1</sup> /5"x13 <sup>1</sup> /5" NAT



Indoor commercial settings with heavy foot traffic:  
airports, railway, stations, shopping, malls, museums, churches, schools, public, offices, libraries, Sports centres, hotels.

# HMADE

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## HM02 CAMEL



This product is LEED Compliant  
**HC**  
**heavy commercial**  
**R9 DIN 51130**  
**NAT**  
**skid resistance**  
**V4**  
**SHADE VARIATION**  
**V3**  
**Moderate variation**  
**15x30 - 30x30**  
**60x60**

- 15x30 / 6"x12" NAT NO SQ
- 30x30 / 12"x12" NAT NO SQ
- 15x60 / 6"x24" NAT SQ
- 30x60 / 12"x24" NAT SQ
- 60x60 / 24"x24" NAT SQ
- WILK  
30x60 / 12"x24"
- MOSAICO 36 T  
30x30 / 12"x12"
- 4,8x4,8 / 2"x2"
- 7,5x15 / 3"x6"
- MATTONE  
30x30 / 12"x12"

BATTISCOPA 7,2x60 / 2<sup>7</sup>/<sub>8</sub>"x24" NAT  
 GRADINO A 30x60 / 12"x24" NAT  
 GRADINO G 30x60 / 12"x24" NAT  
 GRADINO B 33x60 / 13<sup>1</sup>/<sub>5</sub>"x24" NAT  
 ANG. GRADINO B ANGOLARE 33x33 / 13<sup>1</sup>/<sub>5</sub>"x13<sup>1</sup>/<sub>5</sub>" NAT

**HC** Indoor commercial settings with heavy foot traffic:  
airports, railway, stations, shopping, malls, museums, churches, schools, public, offices, libraries, Sports centres, hotels.

## HM03 PEPPERY



This product is LEED Compliant  
**HC**  
**heavy commercial**  
**R9 DIN 51130**  
**NAT**  
**skid resistance**  
**V4**  
**SHADE VARIATION**  
**V3**  
**Moderate variation**  
**15x30 - 30x30**  
**60x60**

- 15x30 / 6"x12" NAT NO SQ
- 30x30 / 12"x12" NAT NO SQ
- 15x60 / 6"x24" NAT SQ
- 30x60 / 12"x24" NAT SQ
- 60x60 / 24"x24" NAT SQ
- WILK  
30x60 / 12"x24"
- MOSAICO 36 T  
30x30 / 12"x12"
- 4,8x4,8 / 2"x2"
- 7,5x15 / 3"x6"
- MATTONE  
30x30 / 12"x12"

BATTISCOPA 7,2x60 / 2<sup>7</sup>/<sub>8</sub>"x24" NAT  
 GRADINO A 30x60 / 12"x24" NAT  
 GRADINO G 30x60 / 12"x24" NAT  
 GRADINO B 33x60 / 13<sup>1</sup>/<sub>5</sub>"x24" NAT  
 ANG. GRADINO B ANGOLARE 33x33 / 13<sup>1</sup>/<sub>5</sub>"x13<sup>1</sup>/<sub>5</sub>" NAT

**HC** Indoor commercial settings with heavy foot traffic:  
airports, railway, stations, shopping, malls, museums, churches, schools, public, offices, libraries, Sports centres, hotels.

**STUCCHI CONSIGLIATI**  
**RECOMMENDED GROUTS**

	MAPEI 132 Beige 2000
	KERAKOLL 45 Limestone

BATTISCOPA 7,2x60 / 2<sup>7</sup>/<sub>8</sub>"x24" NAT  
 GRADINO A 30x60 / 12"x24" NAT  
 GRADINO G 30x60 / 12"x24" NAT  
 GRADINO B 33x60 / 13<sup>1</sup>/<sub>5</sub>"x24" NAT  
 ANG. GRADINO B ANGOLARE 33x33 / 13<sup>1</sup>/<sub>5</sub>"x13<sup>1</sup>/<sub>5</sub>" NAT

MAPEI 112 Grigio Medio  
 KERAKOLL 04 Grigio Ferro

# HMADE

Make it your Home.

HM04 TAN

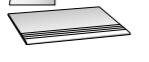


BATTISCOPA

7,2x60 / 2<sup>7</sup>/<sub>8</sub>"x24" NAT

GRADINO A

30x60 / 12"x24" NAT



GRADINO G

30x60 / 12"x24" NAT



GRADINO B

33x60 / 13<sup>1</sup>/<sub>5</sub>"x24" NAT

ANG. GRADINO B ANGOLARE

33x33 / 13<sup>1</sup>/<sub>5</sub>"x13<sup>1</sup>/<sub>5</sub>" NAT

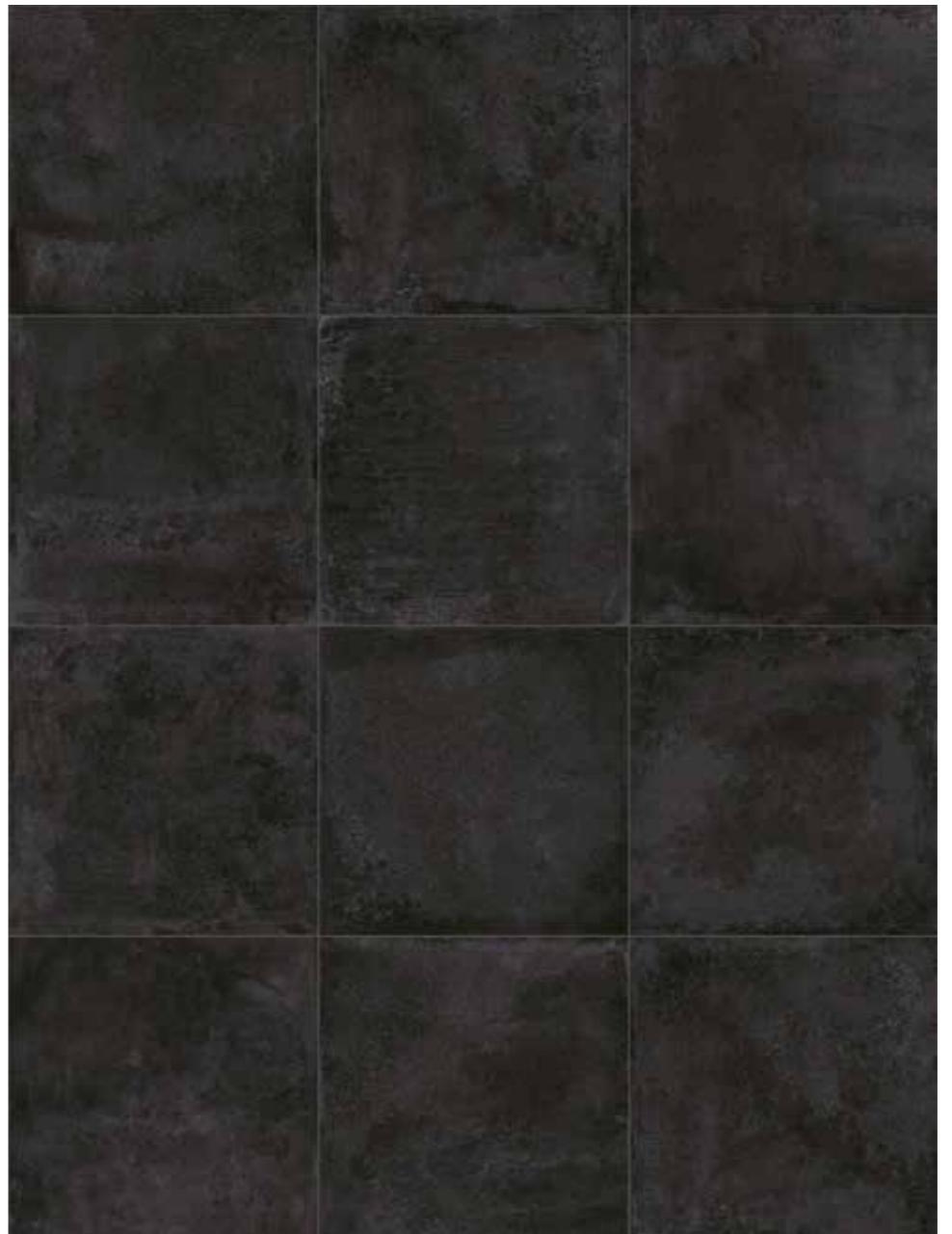
SUBSTANTIAL VARIATION

MODERATE VARIATION

15x30 - 30x30

60x60

HM06 LICORICE



BATTISCOPA

7,2x60 / 2<sup>7</sup>/<sub>8</sub>"x24" NAT

GRADINO A

30x60 / 12"x24" NAT

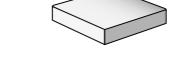


GRADINO G

30x60 / 12"x24" NAT



GRADINO B

33x60 / 13<sup>1</sup>/<sub>5</sub>"x24" NAT

ANG. GRADINO B ANGOLARE

33x33 / 13<sup>1</sup>/<sub>5</sub>"x13<sup>1</sup>/<sub>5</sub>" NAT

SUBSTANTIAL VARIATION

MODERATE VARIATION

15x30 - 30x30

60x60

#### STUCCHI CONSIGLIATI RECOMMENDED GROUTS



MAPEI 112 Grigio Medio



KERAKOLL 04 Grigio Ferro



BATTISCOPA

7,2x60 / 2<sup>7</sup>/<sub>8</sub>"x24" NAT

GRADINO A

30x60 / 12"x24" NAT

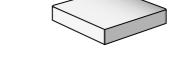


GRADINO G

30x60 / 12"x24" NAT



GRADINO B

33x60 / 13<sup>1</sup>/<sub>5</sub>"x24" NAT

ANG. GRADINO B ANGOLARE

33x33 / 13<sup>1</sup>/<sub>5</sub>"x13<sup>1</sup>/<sub>5</sub>" NAT

#### STUCCHI CONSIGLIATI RECOMMENDED GROUTS



MAPEI 114 Antracite



KERAKOLL 05 Antracite



Indoor commercial settings with heavy foot traffic:  
airports, railway, stations, shopping, malls, museums, churches, schools, public, offices, libraries, Sports centres, hotels.



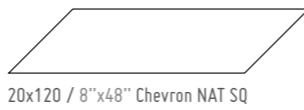
Indoor commercial settings with heavy foot traffic:  
airports, railway, stations, shopping, malls, museums, churches, schools, public, offices, libraries, Sports centres, hotels.

# HM MADE

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## HM10 PLASTER



BATTISCOPA  
7,2x60 / 2<sup>7</sup>/<sub>8</sub>"x24" NAT

GRADINO A  
30x120 / 12"x48" NAT

### STUCCHI CONSIGLIATI RECOMMENDED GROUTS

- MAPEI 111 Grigio Argento
- KERAKOLL 03 Grigio Perla

Indoor commercial settings with heavy foot traffic:  
airports, railway, stations, shopping, malls, museums, churches, schools, public, offices, libraries, Sports centres, hotels.

## HM11 SHADED



BATTISCOPA  
7,2x60 / 2<sup>7</sup>/<sub>8</sub>"x24" NAT

GRADINO A  
30x120 / 12"x48" NAT

### STUCCHI CONSIGLIATI RECOMMENDED GROUTS

- MAPEI 112 Grigio Medio
- KERAKOLL 04 Grigio Ferro

Indoor commercial settings with heavy foot traffic:  
airports, railway, stations, shopping, malls, museums, churches, schools, public, offices, libraries, Sports centres, hotels.





### HM03 PEPPERY



7,5x30 / 3"x12" NAT NO SQ

STUCCHI CONSIGLIATI  
RECOMMENDED GROUTS

- MAPEI 112 Grigio Medio
- KERAKOLL 04 Grigio Ferro

### HM05 COTTO



7,5x30 / 3"x12" NAT NO SQ

STUCCHI CONSIGLIATI  
RECOMMENDED GROUTS

- MAPEI 112 Grigio Medio
- KERAKOLL 04 Grigio Ferro

### HM04 TAN



7,5x30 / 3"x12" NAT NO SQ

STUCCHI CONSIGLIATI  
RECOMMENDED GROUTS

- MAPEI 112 Grigio Medio
- KERAKOLL 04 Grigio Ferro



Indoor commercial settings with heavy foot traffic:  
airports, railway, stations, shopping, malls, museums, churches, schools, public, offices, libraries, Sports centres, hotels.



Indoor commercial settings with heavy foot traffic:  
airports, railway, stations, shopping, malls, museums, churches, schools, public, offices, libraries, Sports centres, hotels.



## HM10 PLASTER



7,5x30 / 3"x12" NAT NO SQ

STUCCHI CONSIGLIATI  
RECOMMENDED GROUTS

MAPEI 111 Grigio Argento

KERAKOLL 03 Grigio Perla

## HM20 SCRAPED



7,5x30 / 3"x12" NAT NO SQ

STUCCHI CONSIGLIATI  
RECOMMENDED GROUTS

MAPEI 112 Grigio Medio

KERAKOLL 04 Grigio Ferro

## HM11 SHADED



7,5x30 / 3"x12" NAT NO SQ

STUCCHI CONSIGLIATI  
RECOMMENDED GROUTS

MAPEI 112 Grigio Medio

KERAKOLL 04 Grigio Ferro

## HM21 RAVEN



7,5x30 / 3"x12" NAT NO SQ

STUCCHI CONSIGLIATI  
RECOMMENDED GROUTS

MAPEI 114 Antracite

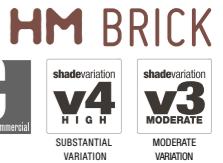
KERAKOLL 05 Antracite



Indoor commercial settings with heavy foot traffic:  
airports, railway, stations, shopping, malls, museums, churches, schools, public, offices, libraries, Sports centres, hotels.



Indoor commercial settings with heavy foot traffic:  
airports, railway, stations, shopping, malls, museums, churches, schools, public, offices, libraries, Sports centres, hotels.





## MAIOLICHE DI SANT'ANTONIO BLUE



MATITA MAIOLICA BIANCA  
2x30 / 1"x12"      ANGOLARE  
2x2 / 1"x1"      MATITA MAIOLICA BLU  
2x30 / 1"x12"      ANGOLARE  
2x2 / 1"x1"



15x15 / 6"x6"

40 GRAFICHE MISCELATE IN MODO CASUALE  
ALL'INTERNO DELLE SCATOLE  
40 PATTERNS  
MIXED RANDOMLY IN THE BOXES  
40 GRAPHISMES MÉLANGÉS DE MANIÈRE  
ALÉATOIRE DANS LES BOÎTES  
40 IN DEN SCHACHTELN NACH DEM  
ZUFALLSPRINZIP VERMISCHTE GRAFIKEN  
40 GRÁFICAS  
MEZCLADAS AL AZAR DENTRO DE LAS CAJAS

STUCCHI CONSIGLIATI  
RECOMMENDED GROUTS



## MAIOLICHE DI SANT'ANTONIO TAUPE



MATITA MAIOLICA BIANCA  
2x30 / 1"x12"      ANGOLARE  
2x2 / 1"x1"



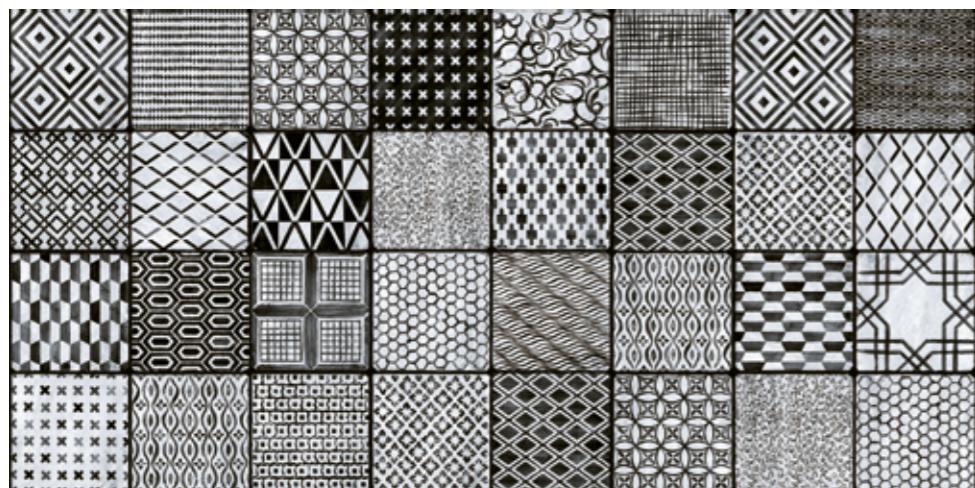
15x15 / 6"x6"

40 GRAFICHE MISCELATE IN MODO  
CASUALE ALL'INTERNO DELLE SCATOLE  
40 PATTERNS  
MIXED RANDOMLY IN THE BOXES  
40 GRAPHISMES MÉLANGÉS DE MANIÈRE  
ALÉATOIRE DANS LES BOÎTES  
40 IN DEN SCHACHTELN NACH DEM  
ZUFALLSPRINZIP VERMISCHTE GRAFIKEN  
40 GRÁFICAS  
MEZCLADAS AL AZAR DENTRO DE LAS CAJAS

STUCCHI CONSIGLIATI  
RECOMMENDED GROUTS



## MAIOLICHE DI SANT'ANTONIO BLACK



MATITA MAIOLICA NERA  
2x30 / 1"x12"      ANGOLARE  
2x2 / 1"x1"



15x15 / 6"x6"

40 GRAFICHE MISCELATE IN MODO  
CASUALE ALL'INTERNO DELLE SCATOLE  
40 PATTERNS  
MIXED RANDOMLY IN THE BOXES  
40 GRAPHISMES MÉLANGÉS DE MANIÈRE  
ALÉATOIRE DANS LES BOÎTES  
40 IN DEN SCHACHTELN NACH DEM  
ZUFALLSPRINZIP VERMISCHTE GRAFIKEN  
40 GRÁFICAS  
MEZCLADAS AL AZAR DENTRO DE LAS CAJAS

STUCCHI CONSIGLIATI  
RECOMMENDED GROUTS



## MAIOLICHE DI SANT'ANTONIO MIX



MATITA MAIOLICA BIANCA  
2x30 / 1"x12"      ANGOLARE      MATITA MAIOLICA BLU  
2x2 / 1"x1"      2x30 / 1"x12"      ANGOLARE      MATITA MAIOLICA NERA  
2x2 / 1"x1"      2x30 / 1"x12"      ANGOLARE      2x2 / 1"x1"



15x15 / 6"x6"

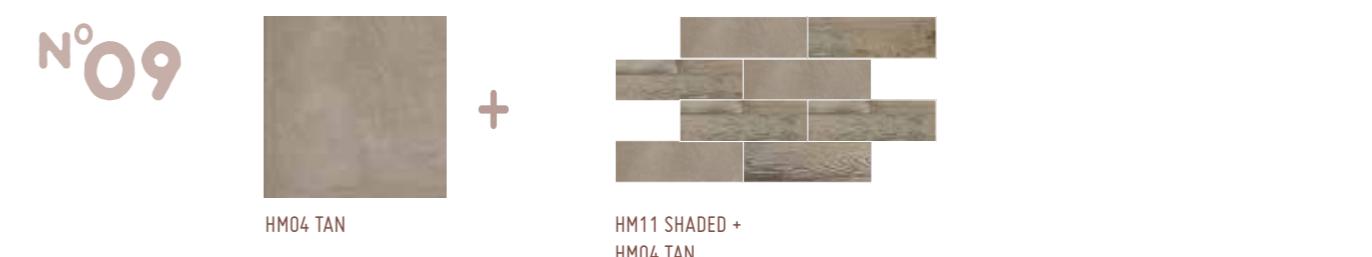
40 GRAFICHE MISCELATE IN MODO  
CASUALE ALL'INTERNO DELLE SCATOLE  
40 PATTERNS  
MIXED RANDOMLY IN THE BOXES  
40 GRAPHISMES MÉLANGÉS DE MANIÈRE  
ALÉATOIRE DANS LES BOÎTES  
40 IN DEN SCHACHTELN NACH DEM  
ZUFALLSPRINZIP VERMISCHTE GRAFIKEN  
40 GRÁFICAS  
MEZCLADAS AL AZAR DENTRO DE LAS CAJAS

STUCCHI CONSIGLIATI  
RECOMMENDED GROUTS



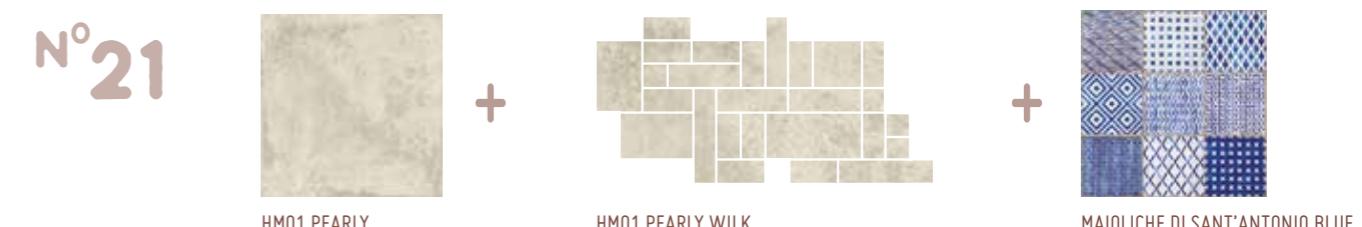


LET'S PLAY WITH HMADE!





LET'S PLAY WITH HMADE!



**HMADE**  
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**RIASSUNTIVO FORMATI E IMBALLI**  
SUMMARY OF SIZES AND PACKAGING  
ÜBERSICHT ÜBER FORMATE UND VERPACKUNGEN  
RÉCAPITULATIF FORMATS ET EMBALLAGES  
SINÓPTICO DE FORMATOS Y EMBALAJES

<b>COTTOCIMENTO</b>	15x30 / 6"x12"	30x30 / 12"x12"	15x60 / 6"x24"	30x60 / 12"x24"	60x60 / 24"x24"
	Spessore - Thickness 8,5 mm	Spessore - Thickness 8,5 mm	Spessore - Thickness 9 mm	Spessore - Thickness 9 mm	Spessore - Thickness 9 mm
<b>Superficie - Surface</b>	NAT NO SQ	NAT NO SQ	NAT SQ	NAT SQ	NAT SQ
<b>Pearly HM 01</b>	●	●	●	●	●
<b>Camel HM 02</b>	●	●	●	●	●
<b>Peppery HM 03</b>	●	●	●	●	●
<b>Tan HM 04</b>	●	●	●	●	●
<b>Licorice HM 06</b>	●	●	●	●	●
Peso lordo per scatola - Gross weight per box Kg	22,80	20,56	24,18	24,68	24,93
Pezzi per scatola - Pieces for box	28	12	14	7	3
mq. scatola - mq. box	1,26	1,08	1,08	1,26	1,08
Scatole per full pallet - Boxes per full pallet	44	48	40	40	40
mq./pallet	55,44	51,84	43,20	50,40	43,20

<b>WOOD</b>	20x120 / 8"x48"	20x120 / 8"x48"
	20x120 / 8"x48"	20x120 / 8"x48"
<b>Spessore - Thickness</b>	9 mm	9 mm
<b>Superficie - Surface</b>	NAT SQ	NAT SQ
<b>Plaster HM 10</b>	●	●
<b>Shaded HM 11</b>	●	●
Peso lordo per scatola - Gross weight per box Kg	20,60	18,80
Pezzi per scatola - Pieces for box	4	4
mq. scatola - mq. box	0,96	0,80
Scatole per full pallet - Boxes per full pallet	40	40
mq./pallet	38,40	32,00

<b>BRICK</b>	7,5x30 / 3"x12"
	Spessore - Thickness 8,5 mm
<b>Superficie - Surface</b>	NAT NO SQ
<b>Peppery HM 03</b>	●
<b>Tan HM 04</b>	●
<b>Cotto HM 05</b>	●
<b>Plaster HM 10</b>	●
<b>Shaded HM 11</b>	●
<b>Scraped HM 20</b>	●
<b>Raven HM 21</b>	●
Peso lordo per scatola - Gross weight per box Kg	19,5
Pezzi per scatola - Pieces for box	48
mq. scatola - mq. box	1,08
Scatole per full pallet - Boxes per full pallet	48
mq./pallet	51,84

<b>MAIOLICHE</b>	15x15 / 6"x6"
	Spessore - Thickness 9 mm
<b>Spessore - Thickness</b>	9 mm
<b>Blue</b>	●
<b>Black</b>	●
<b>Mix Color</b>	●
<b>Taupe</b>	●
Peso lordo per scatola - Gross weight per box Kg	3,96
Pezzi per scatola - Pieces for box	8
mq. scatola - mq. box	0,18
Scatole per full pallet - Boxes per full pallet	-
mq./pallet	-

<b>COTTOCIMENTO</b>	Mosaico 36T 30x30 / 12"x12"	Mattone 30x30 / 12"x12"	Wilk 30x60 / 12"x24"
	Superficie - Surface NAT	NAT	NAT
<b>Pearly HM 01</b>	●	●	●
<b>Camel HM 02</b>	●	●	●
<b>Peppery HM 03</b>	●	●	●
<b>Tan HM 04</b>	●	●	●
<b>Licorice HM 06</b>	●	●	●
Pezzi per scatola - Pieces for box	6	6	5

<b>COTTOCIMENTO</b>	Battiscopa 7,2x60 / 3"x24"	Gradino A 30x60 / 12"x24"	Gradino G 30x60 / 12"x24"	Gradino B 33x60 / 13"x24"	Gradino B Angolare 33x33 / 13"x13"
	Superficie - Surface NAT	NAT	NAT	NAT	NAT
<b>Pearly HM 01</b>	●	●	●	●	●
<b>Camel HM 02</b>	●	●	●	●	●
<b>Peppery HM 03</b>	●	●	●	●	●
<b>Tan HM 04</b>	●	●	●	●	●
<b>Licorice HM 06</b>	●	●	●	●	●
Pezzi per scatola - Pieces for box	10	7	7	4	4

<b>WOOD</b>	Gradino A 30x120 / 12"x48"	Battiscopa 7,2x60 / 3"x24"
	Superficie - Surface NAT	NAT
<b>Plaster HM 10</b>	●	●
<b>Shaded HM 11</b>	●	●
Pezzi per scatola - Pieces for box	2	10

<b>MAIOLICHE</b>	Matita 2x30 / 1"x12"	Matita Angolo Esterno 2x2 / 1"x1"
	Bianco	●
<b>Nero</b>	●	●
<b>Blu</b>	●	●
Pezzi per scatola - Pieces for box	4	10

**KITCHEN**

PAG 12  
**WALL:**  
 MAIOLICHE DI SANT'ANTONIO MIX 15x15 / 6"x6"  
**FLOOR:**  
 WOOD HM10 PLASTER 20x120 / 8"x48" NAT SQ

**LIVING ROOM**

PAG 22  
**WALL:**  
 BRICK HM20 SCRAPED 7,5x30 / 3"x12" NAT NO SQ  
**FLOOR:**  
 COTTOCERMENTO HM03 PEPPERY 30x30 / 12"x12" NAT NO SQ

**BATHROOM**

PAG 38  
**WALL:**  
 COTTOCERMENTO HM01 PEARLY MATTONE 30x30 / 12"x12" NAT  
 COTTOCERMENTO HM01 PEARLY 30x60 / 12"x24" NAT SQ  
**FLOOR:**  
 MAIOLICHE DI SANT'ANTONIO BLACK 15x15 / 6"x6"



PAG 14

**WALL:**  
 BRICK HM20 SCRAPED 7,5x30 / 3"x12" NAT NO SQ  
 MAIOLICA DI SANT'ANTONIO BLACK 15x15 / 6"x6"  
**FLOOR:**  
 COTTOCERMENTO HM03 PEPPERY 60x60 / 24"x24" NAT SQ

**BEDROOM**

PAG 48  
**WALL:**  
 BRICK HM10 PLASTER 7,5x30 / 3"x12" NAT NO SQ  
 BRICK HM21 RAVEN 7,5x30 / 3"x12" NAT NO SQ  
**FLOOR:**  
 COTTOCERMENTO HM02 CAMEL 60x60 / 24"x24" NAT SQ



PAG 50

**WALL:**  
 BRICK HM05 COTTO 7,5x30 / 3"x12" NAT  
**FLOOR:**  
 COTTOCERMENTO HM03 PEPPERY 60x60 / 24"x24" NAT SQ  
**WALL (PAG.50):**  
 WOOD HM10 PLASTER 20x120 / 8"x48" NAT SQ

**GARDEN**

PAG 57  
**WALL:**  
 MAIOLICHE DI SANT'ANTONIO TAUPE 15x15 / 6"x6"  
**FLOOR:**  
 BRICK HM04 TAN 7,5x30 / 3"x12" NAT NO SQ

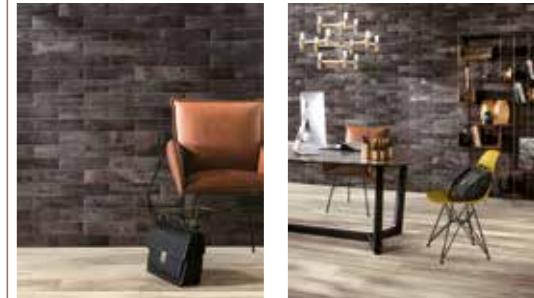
**WORK & COFFEE**

PAG 64  
**WALL:**  
 BRICK HM21 RAVEN 7,5x30 / 3"x12" NAT NO SQ  
**COUNTER:**  
 WOOD HM10 PLASTER 7,5x30 / 3"x12" NAT NO SQ  
**FLOOR:**  
 WOOD HM10 PLASTER 20x120 / 8"x48" NAT SQ



PAG 66

**WALL:**  
 BRICK HM21 RAVEN 7,5x30 / 3"x12" NAT NO SQ  
**FLOOR:**  
 WOOD HM10 PLASTER 20x120 / 8"x48" NAT SQ



PAG 24

**WALL:**  
 BRICK HM20 SCAPED 7,5 X 30 / 3"x12" NAT NO SQ  
**FLOOR:**  
 COTTOCERMENTO HM02 CAMEL 30x60 / 12"x24" NAT SQ



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**WALL:**  
 COTTOCERMENTO HM04 TAN 30x60 / 12"x24" NAT SQ  
 BRICK HM10 PLASTER 7,5x30 / 3"x12" NAT  
**COUNTER:**  
 MAIOLICHE DI SANT'ANTONIO TAUPE 15x15 / 6"x6"  
**FLOOR:**  
 WOOD HM10 PLASTER 20x120 / 8"x48" NAT SQ  
**FLOOR:**  
 COTTOCERMENTO HM04 TAN 30x30 / 12"x12" NAT



## STANDARD EN 14411 - G

CARATTERISTICHE TECNICHE TECHNICAL DATA TECHNISCHE DATEN CARACTERISTIQUES TECHNIQUES CARACTERISTICAS TECNICAS ТЕХНИЧЕСКИЕ ХАРАКТЕРИСТИКИ	NORMA STANDARD NORM NORME NORMA ЗНАЧЕНИЯ	VALORI PRESCRITTI DALLE NORME EN 14411 - G INTERNATIONAL STANDARDS EN 14411 - G INTERNATIONALE NORMWERTE EN 14411 - G VALEURS PREVUES PAR LES NORMES EN 14411 - G VALORES PREVISTOS POR LAS NORMAS EN 14411 - G ПРЕДУСМОТРЕННЫЕ СТАНДАРТОМ EN 14411-G	*VALORE MEDIO MIRAGE MIRAGE AVERAGE VALUE MIRAGE MITTELWERT VALEURS MOYEN MIRAGE VALOR MEDIO MIRAGE СРЕДНЕЕ ЗНАЧЕНИЕ MIRAGE
<b>CARATTERISTICHE DIMENSIONALI</b> - SIZE CHARACTERISTICS - MASSEIGENSCHAFTEN - DETERMINATION DES CARACTERISTIQUES DIMENSIONNELLES - CARACTERISTICAS DIMENSIONALES - РАЗМЕРНЫЕ ХАРАКТЕРИСТИКИ			
<b>LATI</b> SIDES - SEITEN COTES - CANTOS РАЗМЕРЫ СТОРОН	EN ISO 10545-2	± 0,6% MAX (± 2,0 mm MAX)	CONFORME COMPLYING - ERFÜLLT CONFORME - CONFORME COOTBETCTBYET
<b>SPESSORE</b> THICKNESS - DICKE EPATTEUR - ESPESOR ТОЛЩИНА	EN ISO 10545-2	± 5,0% MAX (± 0,5 mm MAX)	CONFORME COMPLYING - ERFÜLLT CONFORME - CONFORME COOTBETCTBYET
<b>RETTILINEITÀ DEGLI SPIGOLI</b> STRAIGHTNESS OF SIDES - GERADLINGKEIT DER KANTEN RECTITUDE DES ARETES - RECTIDUD DE LOS CANTOS КОСОВОЛЬНОСТЬ	EN ISO 10545-2	± 0,5% MAX (± 1,5 mm MAX)	CONFORME COMPLYING - ERFÜLLT CONFORME - CONFORME COOTBETCTBYET
<b>ORTOGONALITÀ</b> RECTANGULARITY - RECHTWINKLIGKEIT PERPENDICULARITÉ - ОРТОГОНАЛЬНОСТЬ КРЫВИзна СТОРОН	EN ISO 10545-2	± 0,6% MAX (± 2,0 mm MAX)	CONFORME COMPLYING - ERFÜLLT CONFORME - CONFORME COOTBETCTBYET
<b>PLANARITÀ</b> SURFACE FLATNESS - EBENFLÄCHIGKEIT PLANEITE DE SURFACE - PLANEIDAD КРИВИзна ЛИЦЕВОЙ ПОВЕРХНОСТИ	EN ISO 10545-2	± 0,5% MAX (± 2,0 mm MAX)	CONFORME COMPLYING - ERFÜLLT CONFORME - CONFORME COOTBETCTBYET
<b>ASSORBIMENTO D'ACQUA</b> WATER ABSORPTION - WASSERAUFAHME ABSORPTION D'EAU - ABSORCIÓN DE AGUA ВОДОПОГЛОЩЕНИЕ	EN ISO 10545-3	≤ 0,5%	0,04%
<b>RESISTENZA ALLA FLESSIONE</b> FLEXION RESISTANCE - BIEGEFESTIGKEIT RESISTANCE A LA FLEXION - RESISTENCIA A LA FLEXIÓN ПРЕДЕЛ ПРОЧНОСТИ ПРИ ИЗГИБЕ	EN ISO 10545-4	S ≥ 700 N (< 7,5 mm) S ≥ 1.300 N (> 7,5 mm)  R ≥ 35 N/mm <sup>2</sup> .	S ≥ 2.800 N  R ≥ 51 N/mm <sup>2</sup> (formato 60x60 - 60x60 size)
<b>RESISTENZA ALL'URTO</b> IMPACT RESISTANCE - STOSSFESTIGKEIT RESISTANCE AUX CHOCKS - RESISTENCIA A LOS GOLPES УДАРОСТОЙКОСТЬ	EN ISO 10545-5	VALORE DICHIARATO DECLARED VALUE	0,89
<b>RESISTENZA ALL'ABRASIONE</b> ABRASION RESISTANCE - ABRIEFESTIGKEIT RESISTANCE A L'ABRASION - RESISTENCIA A LA ABRASIÓN СТОЙКОСТЬ К ИСТИРАНИЮ	EN ISO 10545-6	≤ 175 mm <sup>3</sup>	119 mm <sup>3</sup>
<b>COEFFICIENTE DI DILATAZIONE TERMICA LINEARE</b> COEFFICIENT OF LINEAR THERMAL-EXPANSION - LINEARER WÄRMEAUSDEHNUNGSKoeffizient COEFFICIENT DE DILATATION THERMIQUE LINEAIRE - COEFICIENTE DE DILATACIÓN TÉRMICA LINEAL КОЭФФИЦИЕНТ ЛИНЕЙНОГО ТЕРМИЧЕСКОГО РАСПИРЕНИЯ	EN ISO 10545-8	—	α=7,3x10 <sup>-6</sup> °C <sup>-1</sup>
<b>RESISTENZA AGLI SBALZI TERMICI</b> RESISTANCE TO THERMAL SHOCKS - BESTÄNDIGKEIT GEGEN TEMPERATURSCHWANKUNGEN RESISTANCE AUX CHOCS THERMIQUES - RESISTENCIA A LOS CHOQUES TÉRMICOS СТОЙКОСТЬ К ПЕРЕПАДАМ ТЕМПЕРАТУРЫ	EN ISO 10545-9	TEST SUPERATO SECONDO EN ISO 10545-1 PASS ACCORDING EN ISO 10545-1	NESSUN DANNO NO DAMAGE - KEIN SCHADEN AUCUN DOMMAGE - NINGUN DANO БЕЗ ПОВРЕЖДЕНИЙ
<b>RESISTENZA AL GELO</b> FROST RESISTANCE - FROSTBESTÄNDIGKEIT RESISTANCE AU GEL - RESISTENCIA AL HIELO МОРОЗОСТОЙКОСТЬ	EN ISO 10545-12	TEST SUPERATO SECONDO EN ISO 10545-1 PASS ACCORDING EN ISO 10545-1	NESSUN DANNO NO DAMAGE - KEIN SCHADEN AUCUN DOMMAGE - NINGUN DANO БЕЗ ПОВРЕЖДЕНИЙ
<b>RESISTENZA ALL'ATTACCO CHIMICO</b> RESISTANCE TO CHEMICALS - CHEMIKALIENBESTÄNDIGKEIT RESISTANCE A L'ATTACQUE CHIMIQUE - RESISTENCIA QUÍMICA ХИМИЧЕСКАЯ СТОЙКОСТЬ	EN ISO 10545-13	UB MIN.	UA ULA UHA
<b>RESISTENZA ALLE MACCHIE</b> RESISTANCE TO STAINS - FLECKENBESTÄNDIGKEIT RESISTANCE AUX TACHES - RESISTENCIA A LAS MANCHAS УСТОЙЧИВОСТЬ К ПЯТНООБРАЗОВАНИЮ	EN ISO 10545-14	VALORE DICHIARATO DECLARED VALUE	5
<b>CESSIONE DI PIOMBO E CADMIO</b> LEAD AND CADMIUM DISCHARGE - ABGABE VON BLEI UND CADMIUM PERTE DE PLOMB ET CADMIUM - CESIÓN DE PLOMO Y CADMIO ВЫДЕЛЕНИЕ СВИНЦА И КАДМИЯ	EN ISO 10545-15	VALORE DICHIARATO DECLARED VALUE	< AL LIMITE DI RILEVAMENTO < THAN INSTRUMENT LIMIT < UNMESSBARES WERT < LIMIT DE L'INSTRUMENT < LIMIT DEL INSTRUMENTO < НА ПРЕДЕЛЕ ОПРЕДЕЛIMОСТИ
<b>SCIVOLOSITÀ</b> SKID RESISTANCE - RUTSCHWERT GLISSANCE - ADHERENCIA СКОЛЬЗКОСТЬ			NAT (NO MAIOLICHE DI SANT'ANTONIO)
	DM.236/89 BCRA	> 0,40	> 0,40
	ASTM C1028	Dry SCOF > 0,60	> 0,60
	ASTM C1028	Wet SCOF > 0,60	> 0,60
	ANSI A137.1	Wet DCOF > 0,42	> 0,42
	DIN 51130	-	R9
	DIN 51097	-	-
	ENV 12633	≥ CL1	-
	UNI EN 13036 - 4:2011	≥ 36	-

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